

# CERTIFICATE OF APPROVAL



## Product Conformity Certification

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This is to certify that

**Roldan SA**

at its establishment at

**Leon, Spain**

has satisfied the Authority that it operates a quality management system that complies with the requirements of BS EN ISO 9001 and the relevant CARES Quality and Operations Assessment Schedules. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the stated product standards and is entitled to use the CARES marks on its products using the processes and procedures registered with the Authority.

### Scope of certification:

Production of BS 6744:2016 Grade 500 bar and coil as stated on attached appendix

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority. This certificate is uncontrolled when printed. To check the validity of this certificate please visit [www.ukcares.com](http://www.ukcares.com) or contact us on +44 1732 450000.

CERTIFICATE NUMBER

**040501**

FIRST APPROVAL

**May 2004**

ISSUE DATE

**01 January 2020**

EXPIRY DATE

**31 December 2020**

SIGNED FOR UK CERTIFICATION AUTHORITY FOR REINFORCING STEELS

Lee Brankley,  
Chief Executive Officer

The use of the Accreditation Mark indicates accreditation in respect of those activities covered by the accreditation certificate number 002.

UK Certification Authority for Reinforcing Steels, Pembroke House, 21 Pembroke Road, Sevenoaks, Kent, TN13 1XR, UK.

A Company Limited by Guarantee. Registered in England No. 1762448.

Cert. Ref: AIC112010 41601 745



002

**APPENDIX TO CARES CERTIFICATE NO. 040501**  
**ROLDAN SA**  
**LEON, SPAIN**



**Product Conformity Certification**

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**Scope of certification:**

Production of BS 6744:2016 Grade 500 bar and coil as follows:

Hot rolled ribbed coil and bar (16 to 50mm) – 1.4301, 1.4311, 1.4436, and 1.4429

Hot rolled ribbed bar and coil 12 to 50mm – 1.4462 (2%)\*\*

Hot rolled ribbed bar and coil 6 to 40mm – 1.4362 (2%)\*\* and 1.4482 2%\*\* (8 to 40mm)

Cold rolled ribbed bar 1.4301 (6mm) and 1.4482 (8 to 14mm)

()\*\* % after the alloy details the Chloride test level where corrosion testing has been carried out in accordance with Annex A of BS6744:2016.

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