	IITIC STAINLESS STEEL CX 280
EN DESIGNATION	ASTM DESIGNATIO
1.4571	316Ti
X6CrNiMoTi17-12-2	S31635

DESCRIPTION Cr-Ni-Mo austenitic stainless steels contain Mo to increase resistance to pitting corrosion. ACX 280 being titanium stabilized is preferred for applications involving sensitization temperatures, such as welding, because chromium carbides precipitation is prevented, then their resistance to intergranular corrosion is increased.

CHEMICAL COMPOSITION	С	Si	Mn	Р	S	Cr	Ni	Мо	Ti
COMPOSITION	≤0.060	≤0.75	≤2.00	≤0.040	≤0.015	16.50-18.00	11.00-12.50	2.00-2.50	≥5 (C+N)

- APPLICATIONS Petrochemical and chemical industries - Food, pharmaceutical and textile industries
 - Architectural decoration
 - Welding applications
 - Tubes and boilers
 - Vehicle tanks

MECHANICAL **PROPERTIES AFTER** COLD ROLLING AND **FINAL ANNEALING**

Rp _{0.2}	> 240 N/mm ²		
Rm	540 - 690 N/mm ²		
Elongation	> 40%		
Hardness	< 210 HB		

PROPERTIES

PHYSICAL At 20°C it has a density of 8 kg/dm³ and a specific heat of 500 J/kg·K

	20ºC	100ºC	200ºC	300ºC	400ºC	500ºC
Modulus of elasticity (GPa)	200	194	186	179	172	165
Mean coefficient of linear expansion between 20°C (10 ⁻⁶ x K ⁻¹) and	-	16.5	17.5	18	18.5	19
Thermal conductivity (W/m·K)	15	16.2		1 - - 1	-	21.5
Electrical resistivity (Ω·mm²/m)	0.75	-	-		-	

WELDING The recommended consumable electrodes are:

Shielded electrodes	Wires and rods	Hollow electrodes	
	G 19 12 3 Nb (GMAW)		
E 19 12 3 Nb	W 19 12 3 Nb (GTAW)	T 19 12 3 Nb	
	P 19 12 3 Nb (PAW)		
316L	S 19 12 3 Nb (SAW)	316L	
	316L		

PITTING AND ACX 260 is more resistant to pitting and crevice corrosion than ACX 120. Conventional Cr-Ni stainless steels can be used in CREVICE chloride media containing up to 200 ppm, while those of the Cr-Ni-Mo group can be used in contact with solutions up to CORROSION 1000 ppm of chloride ions.

RESISTANCE corrosion. It has a corrosion rate lower than 0.10 mm/year when is in contact with the following media: -20% sphosphoric acid at boiling temperature. -20% subpluric acid at room temperature. -20% subpluric acid at sooling temperature. -30% formic acid at 60°C. -Beer. -Milk. -100% oleic acid at 180°C. -Petrol. STRESS CORROSION CRACKING Stress corrosion cracking can happen in austenitic stainless steels when they are subject to tensile stresses in chlo containing media and temperatures above 60°C. INTERGRANULAR CORROSION RESISTANCE ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, becan of its titanium stabilization, in order to minimize sensitization. HIGH- TEMPERATURE OXIDATION RESISTANCE Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. SURFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. The always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry	ACERINOX	ACX 280 / Cr-Ni-Mo AUSTENITIC STAINLESS STEEL
RESISTANCE corrosion. It has a corrosion rate lower than 0.10 mm/year when is in contact with the following media: - 20% phosphoric acid at boiling temperature. -00% lot acid at boiling temperature. - 00% intraric acid at boiling temperature. -00% lot acid at 0.0°C. - 00% intraric acid at boiling temperature. -00% lot acid at 180°C. - 00% intraric acid at boiling temperature. -00% lot acid at 180°C. - 00% intraric acid at 180°C. -00% lot acid at 180°C. - 00% containing media and temperatures above 60°C. -00% containing media and temperatures above 60°C. INTERGRANULAR ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, becc ORROSION of its titanium stabilization, in order to minimize sensitization. HIGH- Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. OXINTERGRANURE Maximum service temperature is 870°C. OXINTRING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th aways rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to may surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to remove surgers a good superficial condition. In severe environments, a frequent cleaning is strongly recommended is		
20% phosphoric acid at boiling temperature. 20% subpluric acid at SOC. 20% subpluric acid at BOC. 30% actic acid at BOC. 40% formic acid at BOC. 9 Beer. Mik. 400% officia acid at 180°C. Petrol. TRESS CORROSION Stress corrosion cracking can happen in austenitic stainless steels when they are subject to tepsile stresses in chlo containing media and temperatures above 60°C. INTERGRANULAR ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, beca of its titanium stabilization, in order to minimize sensitization. HIGH Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. ON DRS SPECIFICATIONS ACX 280 austentife stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry subscreate preserve a good superificial condition. In severe environments, a frequent cleaning is strongly recommended to dry subscreate preserve a good superificial condition. In severe environments, a frequent cleaning is strongly recommended to dry subscreate preserve a good superificial condition. In severe environments, a frequent cleaning is strongly recommended to dry subscreate preserve a good superificial condition. In severe environments, a frequent cleaning is strongly recommended to dry subscreate preserve a good superificial condition. In severe environments, a frequent c	CORROSION	ACX 280 Cr-Ni-Mo austenitic stainless steel exhibits higher resistance than Cr-Ni grades against generalized and atmospheri
 20% sulphuric acid at 000° temperature. 60% tarcira coid at 80°C. 50% acetic acid at boiling temperature. 100% formic acid at 00°C. Beer. Mik. 100% oleic acid at 180°C. Petrol. TRESS CORROSION Stress corrosion cracking can happen in austenitic stainless steels when they are subject to tensile stresses in chio containing media and temperatures above 60°C. INTERGRANULAR ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, becc or dist stainling media and temperature is 870°C. For or its titanium stabilization, in order to minimize sensitization. HIGH- HIGH- Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. SPECIFICATIONS ACX 280 austenitic stainless steel with water or remove completely the cleaning agent. Finally, it is recommended to applied condition. In severe environments, a frequent cleaning is strongly recommended to applied in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 compliance with: PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. Utyd's Register of Shipping. ACX 280 compliance with: PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. Utyd's Register of Shipping. 	RESISTANCE	
 - 50% acetic acid at boiling temperature. - 100% formic acid at 60°C. - Beer: - Mik. - 100% offec acid at 180°C. - Petrol. TRESS CORROSION Stress corrosion cracking can happen in austenitic stainless steels when they are subject to tensile stresses in chio containing media and temperatures above 60°C. INTERGRANULAR ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, becc of its titanium stabilization, in order to minimize sensitization. HIGH- HIGH- HIGH- TEMPERATURE Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. VIDATION RESISTANCE URFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. T always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly r		- 20% sulphuric acid at room temperature.
 Heer: Milk. U00% oleic acid at 180°C. Petrol. TRESS CORROSION Stress corrosion cracking can happen in austenitic stainless steels when they are subject to tensile stresses in chlo cracking containing media and temperatures above 60°C. INTERGRANULAR ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, becc or fits tittanium stabilization, in order to minimize sensitization. HIGH Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. T always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended to dry surface to preserve a good superficial condition. In sever		
 Milk. 100% oleic acid at 180°C. Petrol. STRESS CORROSION Stress corrosion cracking can happen in austenitic stainless steels when they are subject to tensile stresses in chlo containing media and temperatures above 60°C. INTERGRANULAR ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, beca of its titanium stabilization, in order to minimize sensitization. HIGH Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. OXIDATION RESISTANCE SURFACE CLEANING Wash the surface with neutral scap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 compliance with: PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. Loyd's Register of Shipping. ACX 280 complies with the European Directives: Food industry, RE 1935/2004. Heavalent chromium, ROHS. 		
- Petrol. STRESS CORROSION CRACKING Stress corrosion cracking can happen in austenitic stainless steels when they are subject to tensile stresses in chlor containing media and temperatures above 60°C. INTERGRANULAR CORROSION ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, beca of its titanium stabilization, in order to minimize sensitization. HIGH- TEMPERATURE OXIDATION RESISTANCE Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. SURFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superificial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitie stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Loyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.		- Milk.
CRACKING containing media and temperatures above 60°C. INTERGRANULAR ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, beca of its titanium stabilization, in order to minimize sensitization. HIGH: Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. VIDATION RESISTANCE Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. Lidyd's Register of Shipping. ACX 280 complies with the European Directives: Food industry, RE 1935/2004. Hexavalent (thronum, ROHS).		
CRACKING containing media and temperatures above 60°C. INTERGRANULAR CORROSION ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, beca of its titanium stabilization, in order to minimize sensitization. HIGH: Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. SURFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lloyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chrononium, ROHS.		
CRACKING containing media and temperatures above 60°C. INTERGRANULAR CORROSION ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, beca of its titanium stabilization, in order to minimize sensitization. HIGH: Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. SURFACE CLEANING RESISTANCE Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: . PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. . Lloyd's Register of Shipping. ACX 280 complies with the European Directives: . Food industry, RE 1935/2004. . Hexavalent chromium, ROHS.		Stress corrosion cracking can bannen in austenitic stainless steels when they are subject to tensile stresses in chlorid
CORROSION of its titanium stabilization, in order to minimize sensitization. HIGH- TEMPERATURE OXIDATION RESISTANCE Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. SURFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: . PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. . Lloyd's Register of Shipping. ACX 280 complies with the European Directives: . Food industry, RE 1935/2004. . Hexavalent chromium, ROHS.		
CORROSION of its titanium stabilization, in order to minimize sensitization. HIGH- TEMPERATURE OXIDATION RESISTANCE Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. SURFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASIME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lloyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.		
CORROSION of its titanium stabilization, in order to minimize sensitization. HIGH- TEMPERATURE OXIDATION RESISTANCE Maximum service temperature for these steels in continuous application is 920°C. For intermittent thermal cycles maximum service temperature is 870°C. SURFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: . PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. . Lloyd's Register of Shipping. ACX 280 complies with the European Directives: . Food industry, RE 1935/2004. . Hexavalent chromium, ROHS.		ACX 280 is recommended for applications involving continuous work between 450 and 850°C or welding operations, because
TEMPERATURE OXIDATION RESISTANCEmaximum service temperature is 870°C.SURFACE CLEANING SURFACE CLEANINGWash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommendedSPECIFICATIONSACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lioyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.		
TEMPERATURE OXIDATION RESISTANCEmaximum service temperature is 870°C.SURFACE CLEANING SURFACE CLEANINGWash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommendedSPECIFICATIONSACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lioyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.		
TEMPERATURE OXIDATION RESISTANCEmaximum service temperature is 870°C.SURFACE CLEANING SURFACE CLEANINGWash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Th always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommendedSPECIFICATIONSACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lloyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.	HIGH	Maximum service temperature for these steels in continuous application is 920° . For intermittent thermal cycles th
RESISTANCE SURFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. The always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: • PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. • Lloyd's Register of Shipping. ACX 280 complies with the European Directives: • Food industry, RE 1935/2004. • Hexavalent chromium, ROHS.		
SURFACE CLEANING Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. The always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lloyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.		
always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: • PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. • Lloyd's Register of Shipping. ACX 280 complies with the European Directives: • Food industry, RE 1935/2004. • Hexavalent chromium, ROHS.		
always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended SPECIFICATIONS ACX 280 austenitic stainless steel is included in the main international standards. These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: • PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. • Lloyd's Register of Shipping. ACX 280 complies with the European Directives: • Food industry, RE 1935/2004. • Hexavalent chromium, ROHS.		
These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lloyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.	SURFACE CLEANING	Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Ther always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry th surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended.
These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements. ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lloyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.	SPECIFICATIONS	ACX 280 austenitic stainless steel is included in the main international standards.
ACX 280 is approved in compliance with: - PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. - Lloyd's Register of Shipping. ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.		These stainless steels can be supplied according to EN, ASTM, ASME, AMS, QQS and MILS standard requirements.
 PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10. Lloyd's Register of Shipping. ACX 280 complies with the European Directives: Food industry, RE 1935/2004. Hexavalent chromium, ROHS. 		ACX 280 is approved in compliance with:
ACX 280 complies with the European Directives: - Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.		- PED (Pressure Equipment Directive) according to EN 10028-7 and AD 2000 Merkblatt W2 and W10.
- Food industry, RE 1935/2004. - Hexavalent chromium, ROHS.		- Lloyd's Register of Shipping.
- Hexavalent chromium, ROHS.		
- Electrical instruments, ROHS.		
		- Electrical instruments, ROHS.