



FERRITIC STAINLESS STEEL ACX 490	
EN DESIGNATION	ASTM DESIGNATION
1.4016	430
X6Cr17	S43000

DESCRIPTION ACX 490 is the base alloy in the ferritic group. It exhibits good resistance in corrosive environments or atmospheric exposures, as well as sulphurous gases. It is ductile in annealed condition and can be formed by rolling, folding or drawing operations. It is not excessively hardened during cold working. ACX 490 shows good drawability performance.

**CHEMICAL
COMPOSITION**

C	Si	Mn	P	S	Cr	N
≤0.040	≤1.00	≤1.00	≤0.040	≤0.015	16.00-18.00	≤0.033

APPLICATIONS

- Home electrical appliances
- Cutlery
- Household
- Indoor decoration

**MECHANICAL
PROPERTIES AFTER
COLD ROLLING AND
FINAL ANNEALING**

R_{p0.2}	> 260 N/mm ²
R_m	450 - 550 N/mm ²
Elongation	> 25%
Hardness	< 175 HB

**PHYSICAL
PROPERTIES**

At 20°C it has a density of 7.7 kg/dm³ and a specific heat of 460 J/kg·K

	20°C	100°C	200°C	300°C	400°C	500°C
Modulus of elasticity (GPa)	220	215	210	205	195	-
Mean coefficient of linear expansion between 20°C (10⁻⁶ x K⁻¹) and	-	10	10	10.5	10.5	11
Thermal conductivity (W/m·K)	25	28.5	31	32	33	34
Electrical resistivity (Ω·mm²/m)	0.60	0.79	0.98	1.15	1.22	1.30

WELDING

The recommended consumable electrodes are:

Shielded electrodes	Wires and rods	Hollow electrodes
E 17 or 19 9 L	G 17 or 19 9 L (GMAW)	T 17 or T 19 9 L
309L	W 17 or 19 9 L (GTAW)	309L
316L	P 17 or 19 9 L (PAW)	316L
	S 17 or 19 9 L (SAW)	
	309L	
	316L	

**CORROSION
RESISTANCE**

ACX 490 exhibits good corrosion resistance in a large variety of environments. For instance, this stainless steel has a corrosion rate lower than 0.10 mm/year in the following media:

- 10% hydrogen peroxide at 21°C.
- 40% nitric acid at boiling temperature.
- 10% acetic acid at boiling temperature.
- 50% citric acid at 21°C.
- 10% boric acid at 21°C.
- 20% sodium hydroxide at 50°C.
- 10% benzoic acid at 21°C.



STRESS CORROSION CRACKING	ACX 490 exhibits good stress corrosion cracking resistance, as most ferritic stainless steels.
ATMOSPHERIC CORROSION	ACX 490 has good resistance to atmospheric corrosion in indoor applications. When it is used in more aggressive environments, is necessary a frequent cleaning to prevent superficial stains.
HIGH- TEMPERATURE OXIDATION RESISTANCE	ACX 490 shows good oxidation resistance up to 870°C for discontinuous thermal cycles and up to 790 - 815°C for continuous treatment. The oxide scale formed is strongly adhered to the surface, and it is difficult to remove by sudden temperature changes.
SURFACE CLEANING	Wash the surface with neutral soap and water applied with a cloth or a brush without scratching the stainless steel. Then, always rinse the stainless steel with water to remove completely the cleaning agent. Finally, it is recommended to dry the surface to preserve a good superficial condition. In severe environments, a frequent cleaning is strongly recommended.
SPECIFICATIONS	It can be delivered according to EN 10088-2 and ASTM A-240 standard requirements.