

DECLARATION OF PERFORMANCE AND CONFORMITY: EN 10088-4:2009

Document no.:

TEC-DOP-4401C

Revision 5

For the construction products: Cold Rolled Strip & Sheet of Corrosion Resisting Steel					
FO	Identification code of the products:				
2.	Type	ici-type	1.4401 – EN 10088-4:2009 1.4401 See marking / label / inspection certificate		
3.			Building Construction or Civil Engineering		
<u> </u>			Columbus Stainless (Pty) Ltd		
4.	Manufacturer			Hendrina Road, Middelburg, South Africa,	
4.	Manufacturer			a Road, Middelburg, South Amca,	
⊢			1050		
5.	Authorised Representative in the			Europa S.A.U. C/ Santiago de	
	Accessment system and verific	nation for	Compostela nº 100. 28035 Madrid, Spain		
6.	Assessment system and verification for constancy of performance as per Annex		EN 10088-4, Annex ZA, System 2+		
	The Notified Body:		TÜV Rheinland Industrie Service GmbH, Koln		
	has conducted the first inspection and				
	continuous surveillance accord				
7.			2+		
	and issued the certificate:		0035-CP	R-A304	
	as a confirmation of conformity	for the factory			
	production control				
8.	Construction product with European Technical Assessment: No				
9.					
	Essential Characteristics	Performa	ince	Harmonised Technical Specification	
⊢	Essential Characteristics Tolerances on Dimensions	Performa Tables 1, 2, 3			
	Tolerances on Dimensions and Shape		& 4	Harmonised Technical Specification ISO 9445-2:2009	
	Tolerances on Dimensions and Shape Mechanical Properties -	Tables 1, 2, 3	& 4		
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse:	Tables 1, 2, 3 Paragraphs 11	& 4		
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength	Tables 1, 2, 3 Paragraphs 11 530-680MPa	& 4	ISO 9445-2:2009	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength	Tables 1, 2, 3 Paragraphs 11 530-680MPa ≥240MPa	& 4		
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength Elongation	Tables 1, 2, 3 √ Paragraphs 11 530-680MPa ≥240MPa ≥40%	& 4	ISO 9445-2:2009	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength Elongation • Impact strength	Tables 1, 2, 3 Paragraphs 11 530-680MPa ≥240MPa	& 4	ISO 9445-2:2009	
	Tolerances on Dimensions and Shape Mechanical Properties - Transverse: • Tensile strength • 0.2% Proof strength Elongation • Impact strength Weldability [Covered by	Tables 1, 2, 3 √ Paragraphs 11 530-680MPa ≥240MPa ≥40%	& 4	ISO 9445-2:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength • 0.2% Proof strength Elongation • Impact strength• Impact strength Weldability [Covered by chemical composition]	Tables 1, 2, 3 4 Paragraphs 11 530-680MPa ≥240MPa ≥40% N/A Table 3	& 4	ISO 9445-2:2009 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by	Tables 1, 2, 3 √ Paragraphs 11 530-680MPa ≥240MPa ≥40% N/A	& 4	ISO 9445-2:2009 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]	Tables 1, 2, 3 4 Paragraphs 11 530-680MPa ≥240MPa ≥40% N/A Table 3	& 4	ISO 9445-2:2009 EN 10088-4:2009 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]Fracture Toughness / Brittle	Tables 1, 2, 3 4 Paragraphs 11 530-680MPa ≥240MPa ≥40% N/A Table 3 Table 3	& 4	ISO 9445-2:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]Fracture Toughness / Brittle Strength [Covered by impact	Tables 1, 2, 3 4 Paragraphs 11 530-680MPa ≥240MPa ≥40% N/A Table 3	& 4	ISO 9445-2:2009 EN 10088-4:2009 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]Fracture Toughness / Brittle Strength [Covered by impact strength]	Tables 1, 2, 3 Paragraphs 11 530-680MPa ≥240MPa ≥40% N/A Table 3 Table 3 Table 10	& 4	ISO 9445-2:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]Fracture Toughness / Brittle Strength [Covered by impact	Tables 1, 2, 3 4 Paragraphs 11 530-680MPa ≥240MPa ≥40% N/A Table 3 Table 3	& 4	ISO 9445-2:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009	
	Tolerances on Dimensions and ShapeMechanical Properties - Transverse:• Tensile strength• 0.2% Proof strength Elongation• Impact strengthWeldability [Covered by chemical composition]Durability [Covered by chemical composition]Fracture Toughness / Brittle Strength [Covered by impact strength]Cold Formability [Covered by	Tables 1, 2, 3 Paragraphs 11 530-680MPa ≥240MPa ≥40% N/A Table 3 Table 3 Table 10	& 4 , 12 & 13	ISO 9445-2:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009 EN 10088-4:2009	

10. The performance of the product is in accordance with the specification given above.

This Declaration of Performance is issued under the sole responsibility of Columbus Stainless (Pty) Ltd.

Signed for and on behalf of the manufacturer by:

NJ Fourie: Business Unit Manager Technical Signed at Middelburg, South Africa on the 12th day of June 2020