

## **DECLARATION OF PERFORMANCE AND CONFORMITY:** EN 10088-4:2009

Document no.:

TEC-DOP-4436C

Revision 5

For the construction products: Cold Rolled Strip & Sheet of Corrosion Resisting Steel					
1.	1 71			1.4436 – EN 10088-4:2009	
2.	Type		1.4436 See marking / label / inspection certificate		
3.	Intended use		Building Construction or Civil Engineering		
		Columbus Stainless (Pty) Ltd			
4.	Manufacturer		Hendrina Road, Middelburg, South Africa,		
			1050		
_	Authorized Depresentative in th	ho Ell	Acerinox	x Europa S.A.U. C/ Santiago de	
5.	Authorised Representative in the	ne EU	Compostela no 100. 28035 Madrid, Spain		
6.	Assessment system and verific		EN 10088-4, Annex ZA, System 2+		
L <sup>o.</sup>	constancy of performance as per Annex V				
	The Notified Body:		TÜV Rheinland Industrie Service GmbH, Koln		
7.	has conducted the first inspection and				
	continuous surveillance according to the		2+ 0035-CPR-A304		
	system:				
	and issued the certificate:	for the feeten	0035-CP	R-A304	
	as a confirmation of conformity	for the factory			
8.	Production control  Construction product with European Technical Assessment: No				
9.					
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	Essential Characteristics	Performa		Harmonised Technical Specification	
	Tolerances on Dimensions	Tables 1, 2, 3	& 4	-	
	Tolerances on Dimensions and Shape		& 4	Harmonised Technical Specification ISO 9445-2:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties -	Tables 1, 2, 3	& 4	-	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:	Tables 1, 2, 3 o Paragraphs 11	& 4	-	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength	Tables 1, 2, 3 of Paragraphs 11	& 4	-	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength  • 0.2% Proof strength	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa	& 4	ISO 9445-2:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength  • 0.2% Proof strength Elongation	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40%	& 4	ISO 9445-2:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength  • 0.2% Proof strength Elongation • Impact strength	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa	& 4	ISO 9445-2:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength  • 0.2% Proof strength Elongation • Impact strength Weldability [Covered by	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40%	& 4	ISO 9445-2:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40% N/A  Table 3	& 4	ISO 9445-2:2009  EN 10088-4:2009  EN 10088-4:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength  • 0.2% Proof strength Elongation • Impact strength Weldability [Covered by chemical composition] Durability [Covered by	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40% N/A	& 4	ISO 9445-2:2009 EN 10088-4:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength  • 0.2% Proof strength Elongation • Impact strength Weldability [Covered by chemical composition]  Durability [Covered by chemical composition]	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40% N/A  Table 3	& 4	ISO 9445-2:2009  EN 10088-4:2009  EN 10088-4:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40% N/A  Table 3  Table 3	& 4	ISO 9445-2:2009  EN 10088-4:2009  EN 10088-4:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40% N/A  Table 3	& 4	ISO 9445-2:2009  EN 10088-4:2009  EN 10088-4:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength • 0.2% Proof strength Elongation • Impact strength  Weldability [Covered by chemical composition]  Durability [Covered by chemical composition]  Fracture Toughness / Brittle Strength [Covered by impact strength]	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40% N/A  Table 3  Table 3  Table 10	& 4	ISO 9445-2:2009  EN 10088-4:2009  EN 10088-4:2009  EN 10088-4:2009  EN 10088-4:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength  • 0.2% Proof strength Elongation • Impact strength Weldability [Covered by chemical composition] Durability [Covered by chemical composition] Fracture Toughness / Brittle Strength [Covered by impact strength] Cold Formability [Covered by	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40% N/A  Table 3  Table 3	& 4	ISO 9445-2:2009  EN 10088-4:2009  EN 10088-4:2009	
	Tolerances on Dimensions and Shape  Mechanical Properties - Transverse:  • Tensile strength • 0.2% Proof strength Elongation • Impact strength  Weldability [Covered by chemical composition]  Durability [Covered by chemical composition]  Fracture Toughness / Brittle Strength [Covered by impact strength]	Tables 1, 2, 3 of Paragraphs 11  550-700MPa ≥240MPa ≥40% N/A  Table 3  Table 3  Table 10	& 4 , 12 & 13	ISO 9445-2:2009  EN 10088-4:2009  EN 10088-4:2009  EN 10088-4:2009  EN 10088-4:2009	

10. The performance of the product is in accordance with the specification given above. This Declaration of Performance is issued under the sole responsibility of Columbus Stainless (Pty) Ltd.

Signed for and on behalf of the manufacturer by:

NJ Fourie: Business Unit Manager Technical Signed at Middelburg, South Africa on the 12<sup>th</sup> day of June 2020